# Low Pressure High Flow Check Valves CB Series

#### Introduction

CB Series Low Pressure High Flow Check Valves are engineered for low pressure and high flow bulk gas distribution applications. These valves are suitable for use with inert gases as well as most toxic gases, effectively preventing undesired reverse flow within the high purity system.



#### **Features**

- Metal-to-metal seal between valve body and bonnet
- O Packless design eliminates particle contamination from packing wear
- Integrated purge port on valve body for easy purging
- O Connection tube in customized length available
- O Low cracking pressure and high sensitivity
- O High flow capacity with a flow coefficient (Cv) of up to 165.5

#### **Technical Data**

Port Size			3/4" to 4"				
Flow Coeffic	ient (Cv)		10.96 ~ 165.5				
Working Pressure			Vacuum to 250 psig (17.2 bar)				
Working Temperature			23 ~ 250 °F (-5 ~ 121 °C)				
Cracking Pressure <sup>①</sup>			≤ 1.8 psig (0.12 bar)				
Full Open Pressure <sup>②</sup>			4 ~ 12 psig (0.28 ~ 0.83 bar)				
Reseal Pressure (Back Pressure)			≤ 5 psig (0.34 bar)				
Leak Rate (Helium)	Internal		≤ 1×10 <sup>-8</sup> std cm <sup>3</sup> /s				
	External	Inboard	≤ 1×10 <sup>-8</sup> std cm³/s				
		Outboard	≤ 1×10 <sup>-8</sup> std cm <sup>3</sup> /s				

 $Note: \\ \textcircled{$0$ For valves not actuated for a period of time, initial cracking may be higher than the set cracking pressure.} \\$ 

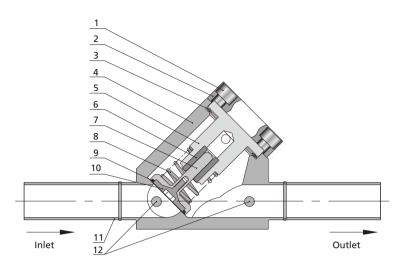
## **Process Specification**

Process Specification	Ultra High Purity Process (FC-03)					
Material	316L SS					
Wetted Surface Roughness	Ra 10 µin. (0.25 µm)					
Polishing Process	Electropolished					
Cleaning	Ultra high purity cleaning in continuously monitored ultrasonic cleaning system with deionized water					
Assembly Environment	ISO Class 4 (FS 209E Class 10 equivalent) cleanroom					
Packaging	Double bagged, inner bag packing in the cleanroom					



② Valves vary in their full open pressures. For more information, please contact FITOK.

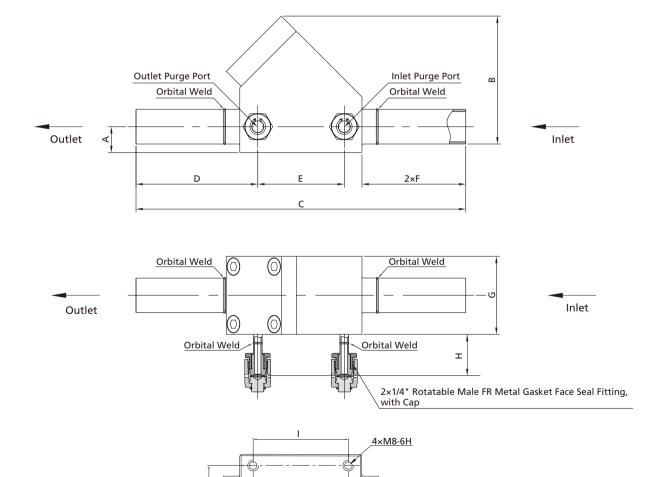
## **Major Materials of Construction**



Item	Component	Material/Specification					
1	Screw	Stainless Steel					
2	Bonnet	316L SS/ASTM A479					
3	Gasket	Nickel					
4	Body	F316L SS/ASTM A182					
5	Stem	316L SS/ASTM A479					
6	Piston Guide	PCTFE/ASTM D1430					
7	Piston	316L SS/ASTM A479					
8	Spring	302 SS/ASTM A313					
9	O-ring	FKM					
10	Lock Nut	316L SS/ASTM A479					
11	Welded Tube	316L SS/ASTM A479					
12	Purge Ports	316L SS/ASTM A479					

## **Dimensions and Ordering Information**

Dimensions, in inches (millimeters), are for reference only.

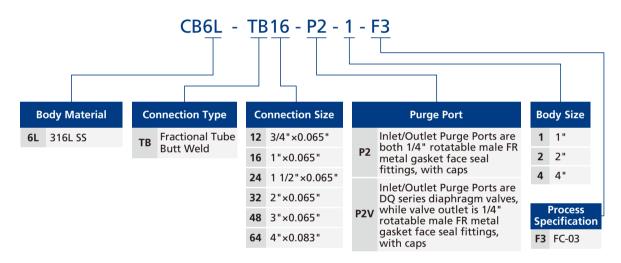




Basic Ordering Number	Connection Type and Size	Dimensions in. (mm)									Cv	Full Open Pressure	
		Α	В	С	D	E	F	G	Н	I	J		psig (bar)
CB□□-TB12-P2-1-	3/4"×0.065" Tube Butt Weld	0.75 (19.1)	1 1	11.55 (293.4)	4.53 (115.1)	2.5 (63.5)	4.01 (101.9)		1.19 (30.3)			10.96	
CB□□-TB16-P2-1-	1"×0.065" Tube Butt Weld			9.53	3.52 (89.4)		3.0 (76.2)	2.25 (57.2)		2.75 (70.0)	1.61 (41.0)	15.21	12.0 (0.83)
CB□□-TB24-P2-1-	1 1/2"×0.065" Tube Butt Weld	0.79 (20.1)		13.45 (341.6)	5.48		4.96 (126)	(37.2)				16.73	
CB□□-TB24-P2-2-	1 1/2"×0.065" Tube Butt Weld	1.25 (31.8)	6.28 (159.5)	15.42 (391.7)	7.28 (185)		4.0	3.38 (85.8)		3.94 (100.0)	2.32 (59.0)	42.43	6.0 (0.41)
CB□□-TB32-P2-2-	2"×0.065" Tube Butt Weld			13.5 (342.9)	6.02 (152.9)		(101.6)					51.26	
CB□□-TB48-P2-4-	3"×0.065" Tube Butt Weld		(227.8)	25.62 (650.7)	10.43 (264.9)	4.25 (107.9)	8.96 (227.5)	5.12	-	6.02 (153.0)	3.74 (95.0)	158.8	4.0 (0.28)
CB□□-TB64-P2-4-	4"×0.083" Tube Butt Weld				7.08 (179.9)		4.0 (101.6)	(130)		8.19 (208.0)	3.66 (93.0)	165.5	

Note: Dimensions are for reference only and subject to change. For other dimensions, please contact FITOK or our authorized distributors.

### **Ordering Number Description**



Note: "Ordering Number Description" is a reference to understand the combination rules of FITOK product part number. Not all combinations are available. For any questions, Please contact FITOK Group or our authorized distributors.

